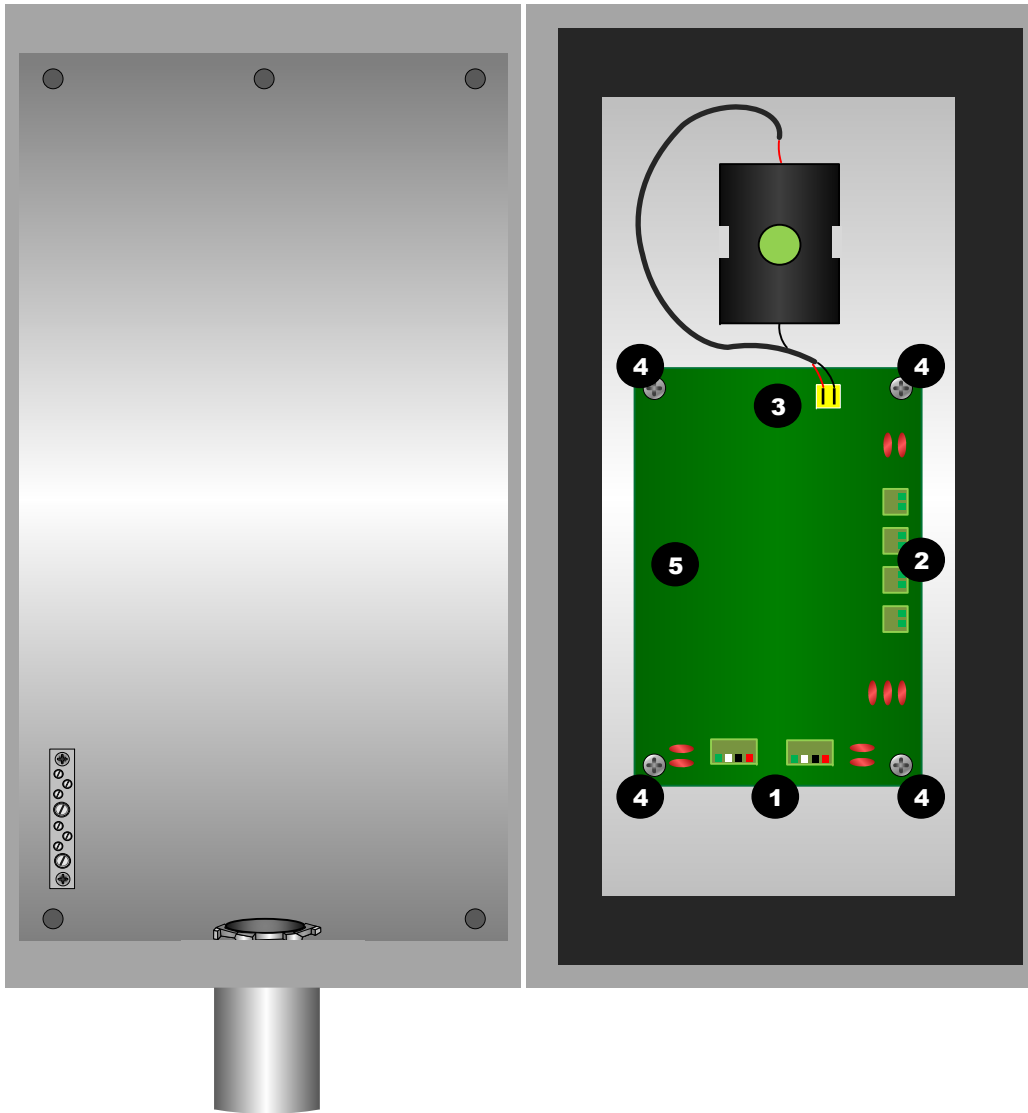


# Instructions

## FLEXware ICS Plus Rapid Shutdown Initiator Control Board Replacement



This page contains instructions on replacement of the ICS Plus RSI control board using the kit SPARE-305.

- These instructions are for use by qualified personnel who meet all local and governmental code requirements for licensing and training for the installation of electrical power systems with AC and DC voltage up to 600 volts. This product is only serviceable by qualified personnel.



### **WARNING: SHOCK HAZARD**

Turn off main switch, disconnect power sources and remove all associated wires before beginning work. Use a DMM to confirm zero volts at the appropriate terminals.

### **Control Board Replacement Kit (SPARE-305):**

- Remove the external communication wires **1**.
- Remove the auxiliary wires **2**, if present.
- Disconnect the plug **3** from the control board.
- Remove four screws **4** with a #2 Phillips screwdriver.
- Remove the control board **5**. Replace with SPARE-305 unit.
- To complete the replacement, perform the previous steps in reverse order. The plug and wires should be fully seated.